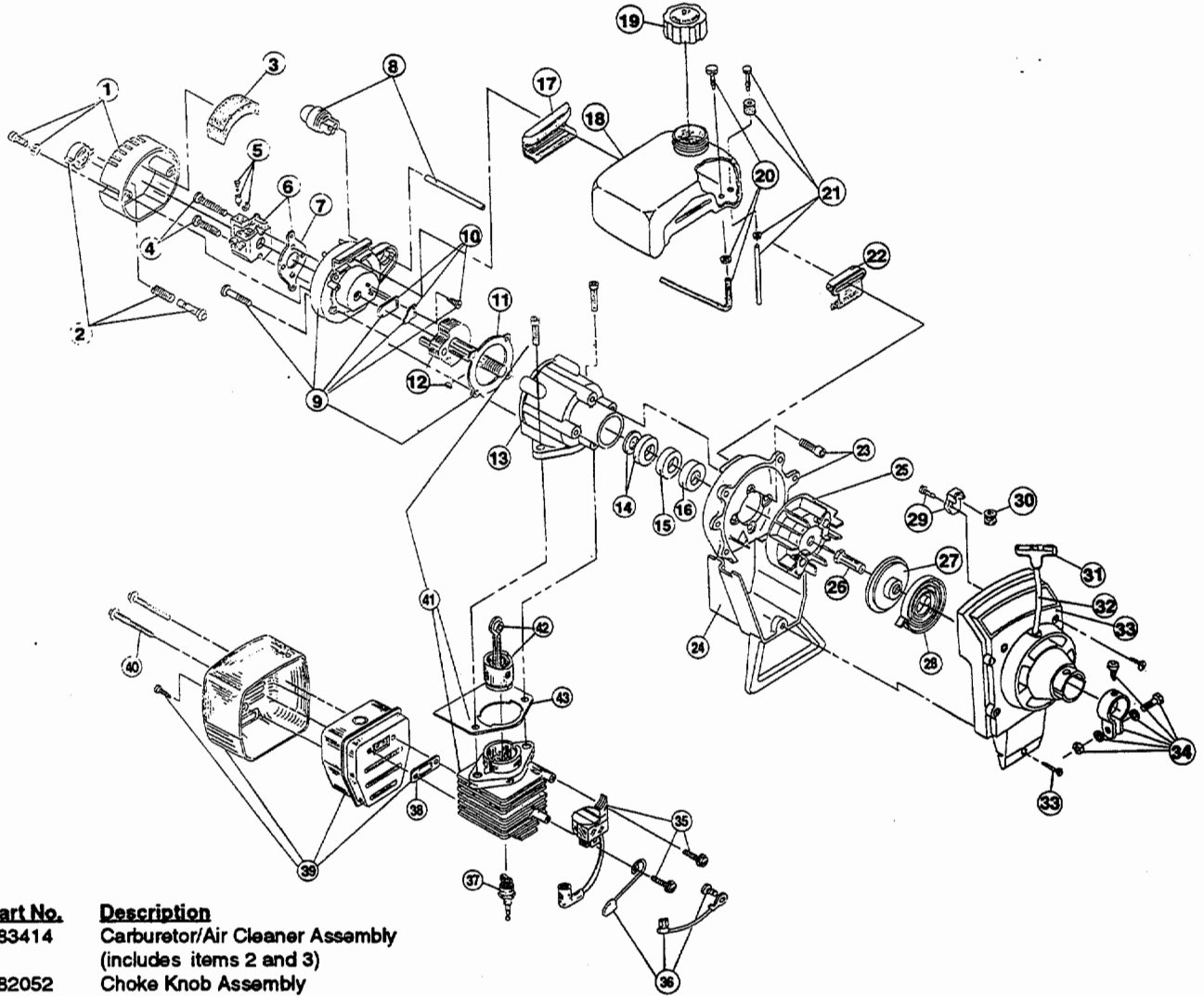


ENGINE PARTS - SINGER GTS2816

(Serial no. 40100001 and greater)

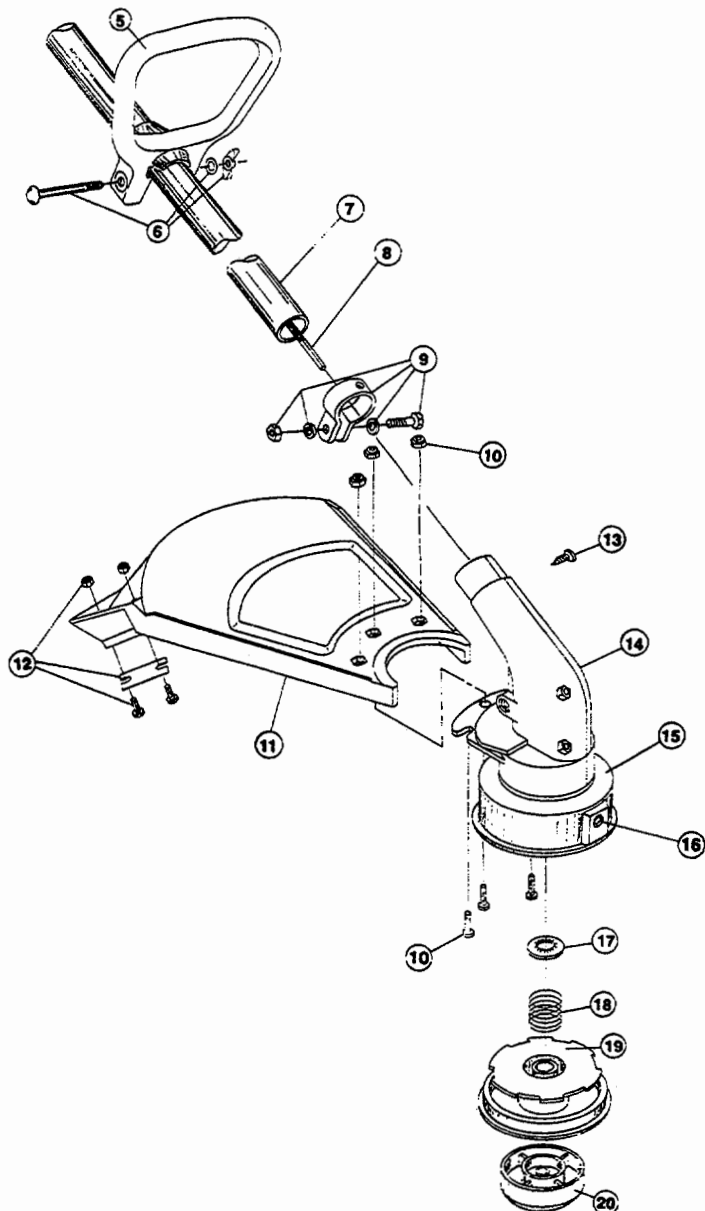
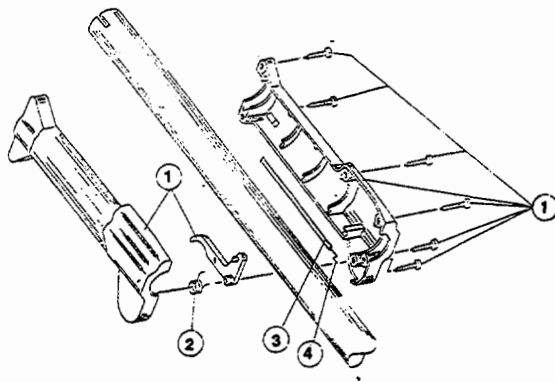


Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)
2	682052	Choke Knob Assembly
3	610312	Air Cleaner Filter
4	682505	Carburetor Mounting Screw Assembly
5	682048	Throttle Adjustment Assembly (Walbro)
5	180092	Throttle Adjustment Assembly (Zama)
6	180527	Carburetor Assembly
7	610675	Carburetor Gasket (10 pack)
8	683974	Primer Hose Assembly
9	180033	Carburetor Mount Assembly
10	147573	Reed Assembly
11	612115	Carburetor Mount Gasket (10 pack)
12	180002	Power Shaft Assembly
13	180009	Crankcase Service Assembly (items 12-16)
14	682041	Inner Bearing
15	610309	Seal
16	610308	Outer Bearing
17	612134	Rear Mounting Pad
18	147457	Fuel Tank Assembly (includes items 19-21)
19	180000	Fuel Cap Assembly
20	147290	Return Line Assembly
21	682039	Fuel Line Assembly
22	145308	Front Mounting Pad
23	153520	Shroud Assembly
24	153403	Shroud Extension and Stand
25	153624	Flywheel Assembly
26	610303	Square Drive Nut
27	683856	Recoil Pulley Assembly
28	613102	Recoil Spring
29	153644	Pulley Retainer Assembly
30	611061	Rope Guide

Item	Part No.	Description
31	610300	Pull Handle
32	613103	Rope
33	180752	Starter Housing Assembly
34	153597	Upper Clamp Assembly
35	683390	Module Assembly
36	153611	Switch Assembly
37	610311	Spark Plug
38	610672	Exhaust Gasket
39	180119	Muffler Assembly
40	147575	Muffler Mounting Bolt Assembly
41	147598	Cylinder Assembly
42	180001	Piston and Rod Assembly
43	145564	Cylinder Gasket (10 pack)
*	180012	Engine Hardware Kit
*	180011	Engine Gasket Kit
*	153308	O.E.M. Carburetor Repair Kit (Walbro)
*	180090	O.E.M. Carburetor Repair Kit (Zama)
*	153309	Gasket-Diaphragm Repair Kit (Walbro)
*	180091	Gasket-Diaphragm Repair Kit (Zama)
*	180013	Piston Ring
*	180010	Short Block Assembly (items 12-16, 37, 41-43)
*	610676	Flywheel Key (10 pack)
*	147544	Starter Housing Screw Set
*		not shown

SINGER GTS2816 - BOOM & TRIMMER PARTS

(Serial no. 401000001 and greater)



Item	Part No.	Description
1	180277	Throttle Housing and Trigger Assembly
2	610314	Throttle Trigger Spring
3	147594	Throttle Cable Housing
4	610315	Throttle Cable
5	145819	D-Handle
6	153523	D-Handle Hardware
7	180757	Drive Shaft Housing Assembly
8	682064	Flexible Drive Shaft
9	153597	Lower Clamp Assembly
10	180547	Guard Mounting Hardware
11	180548	Guard and Blade Assembly
12	180553	Blade Assembly
13	145569	Anti-Rotation Screw
14	180549	Gearbox Assembly (includes items 15-17)
15	153619	Outer Spool and Eyelet Assembly
16	145566	Eyelet
17	610660	Retainer (10 pack)
18	610317	Spring
19	153600	Inner Reel
20	153066	Bump Head Knob Assembly

Optional Accessories

- * 610375 Monofil Cutting Line, 50 ft.
- * 153577 Spool and Line (30 ft.) Assembly
- * 682075 Shoulder Strap
- * 180766 Singer 2-Cycle Oil (4-oz. bottle)
- * not shown